



GU PATROL quarter chop plate instructions.

(PLEASE READ ALL INSTRUCTIONS BEFORE STARTING WORK)

1. Mark the cut line- this needs to be made square along this lower quarter panel in line with this step in the body (approx 190mm down). A laser level is a handy addition to this, mark with marker or masking tape.



2. The cut line then needs to follow all the way along to the front of the lower quarter panel closest to the tyre.



3. Your cut then needs to proceed level straight through the inner side of the lower quarter panel, (a body saw or reciprocating saw is ideal for this step)

Tip: to get to (FIG A) cut the piece out (FIG B) along the seams to open up to the internal of the quarter panel. This will make cutting the side of the lower quarter panel closest to the chassis much easier as you can see what you are doing.



FIG A.



FIG B.



Once cut, sit your plate up and make any adjustments needed.

4. Once happy with fitment, clean all surfaces to bare metal for welding (zinc weld through primer is recommended to help rust prevention)
5. Hold it in place with tek screws through the tab holes as these will be welded anyway. Once happy with the positioning, weld the plate on.



6. Once welded give your welds a quick clean up with a well used flap disc, not a new one. (This may not be required depending on finish required)



7. Prime, seal and paint. Start with a good quality 1k primer, then seam seal (brush over all the welds) and raptor coat (or use under body rubberised spray) to finish it.





FINISHED!